	ENGINEERING CHANGE NOTIC	N□, 01939	SHEET . OF 1
APICAL	DWG NO. 41228-500-003 REV: B	PREPARED D.BARKER DATE: 09/0	05/07 EFFECT ON DWG
INDUSTRIES, INC.	DWG TITLE: INSTALLATION DVE	RHEAD CAS PANEL ASSY	
,	APPROVED BY ENGR STATEMENT		EFF' CURRENT ORDER
TRANSACTION CODES (TC) A-ADD C-CREATE R-REVISE D-DELETE	REASON: REVISED QTY OF CLICK	BOND ADHESIVE \ \	

CONTROL COPY ISSUED DATE

SEP 1 2 2007

6	R	CB200-40	1	ADHE	SIVE			CLICK BOND,	CARSON C	ITY, NEV.	
			-001								
F/N	TC	PART NUMBER	QTY	NAME	-		. '	STOCK SIZE	MATERIAL	MATL.SPEC	ZONE
DO	DOCUMENTS EFFECTED: CHANGE CATEGORY DER REVIEW REQUIRED ONDE OF INSTALL INSTRUCTION OF ICA MANOR OF MAJOR MINOR OF YES MANOR OF YES MA										

	<u>-</u>	, market
	ENGINEERING CHANGE NOTICL NO. 01900	SHEET 1 1 TF 1
APICAL	DWG NO. 41228-500-003 REV: B PREPARED D.BARKER DATE: 07/3	30/07 EFFECT ON DWG INC. IX UNINC.
INDUSTRIES, INC	DWG TITLE: INSTALLATION ONERHEAD (B PANEL ASSY	
	APPROVED BY ENGR QC	EFF'CURRENT ORDER
TRANSACTION CODES (TC) A-ADD C-CREATE R-REVISE D-DELETE	REASON: UPDATED PARTS LIST	

CONTROL COPY ISSUED DATE

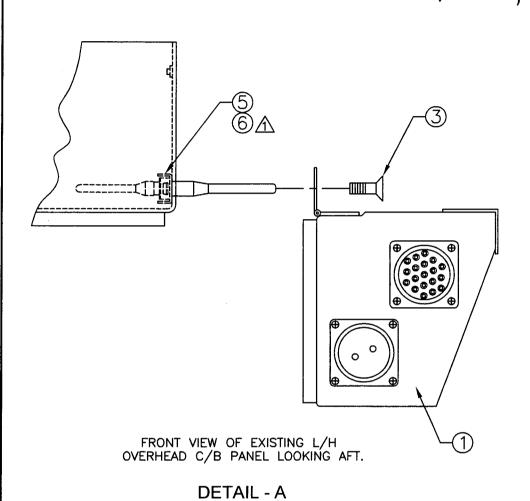
AUG 0 2 2007

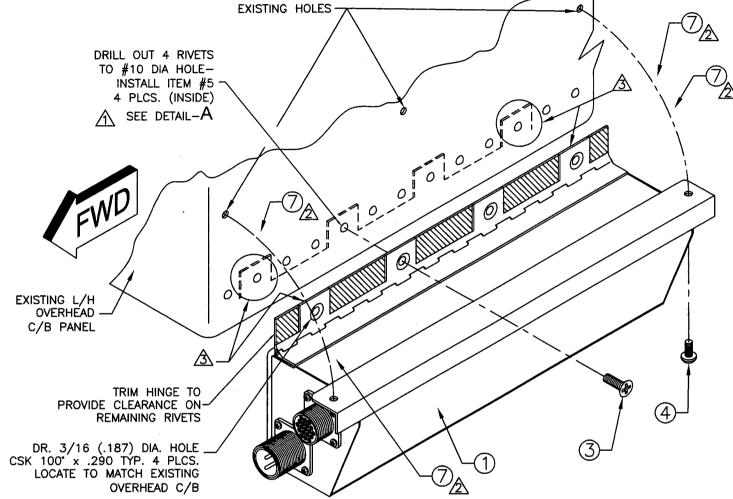
7	R	601.1718	4	WASH	IER				NAS1149D0	363J	
4	R	601.2197	2	SCRE	W				MS27039-	1-05	
			-001								
F/N	TC	PART NUMBER	QTY	NAME				STOCK SIZE	MATERIAL	MATL.SPEC	ZONE
DO	CUME	NTS EFFECTED:			☐ INSTAL	L INSTRUC	□ ICA	NGE CATEGORY		IEW REQUIRED	

UNINCORPORATED ECN(s)

01900,01939

			REVISION	•	
LETTER	DFTSMAN	DATE	DESCRIPTION	APPROVED	
A	DNN	1/22/95	CHANGED P/N 41228-502-003-001 TO 41228-500-003-001; CORRECTED P/N 41228-502-012-001 TO 41228-502-013-001; CORRECTED NEXT ASSY	K. E. YEOMAN 96-008	2/26/96
В	DNN	4/24/98	CHANGED P/N OF SCREW FROM MS24694S4 TO MS24693-271; DELETED 41228-502-014-001 DOUBLER; REVISED INSTL. DETAIL; ADDED FIND NO.S; ADDED ITEMS 5, 6 & 7; ADDED NOTES 1, 2 & 3.		





- (B) \(\frac{\dagger}{\dagger} \) WIRE BRUSH A MIN. OF 2 ATTACHMENT POINTS TO PROVIDE A BOND & GROUND IN ACCORDANCE WITH MIL-B-5087 CLASS H PARA 3.3.3.2.
- (B) \(\frac{\Delta}{2} \) ADD 1 OR 2 WASHERS (ITEM #7) AS REQUIRED TO PROPERLY SPACE AUX CIRCUIT BREAKER PANEL FROM OVERHEAD CIRCUIT BREAKER PANEL ASSY.
- $\ \textcircled{\textbf{B}} \ \triangle$ BOND NUTPLATES TO EXISTING OVERHEAD C/B PANEL USING ITEM 6.

NOTES:

			_	OOM	OVERHEAD C/B						<u>^</u>			
		B	4	7:	AN960PD10 601. \	WASH	WASHER							
	:	B	AR	6	℃B200-40 ℃B %	9 ADHE	ADHESIVE			CLICK BOND, CARSON CITY, NE				
		B	4	5	ĆB2009AA3S 🗸		NUTF	NUTPLATE			CLICK BOND, CARSON CI			VEV.
			2	4 .	MS27039-1-05	SCRE	SCREW 1001,2							
		₿	4	3	MS24693-271 ✔	SCRE								
		B	1	2	DELETED									
		(A)	1	1.	41228-502-013-0	C/B	C/B PANEL							
		(A)			41228-500-003-0	INSTL	INSTL							
110	DEO'r		-001		PART NO.		115	NAME LIST OF MATERIA			0.00			ZONE
NO. REQ'D PER ASSY PROPRIETARY RIGHTS NOTICE THESE DATA ARE PROPRETARY TO DESCLOSURE, REPRO- DUCTION, OR USE OF					UNLESS OTHERWISE SPECIFIED X.±.1 XX.±.03	DRFTSMN T. HARVILLE 7/14/93 TITLE INSTALLATED C/B PAN			ATION OVERHEAD ANEL ASSY					
PURPOSE DEN WITH AUTHORIZ ERA AVI THE FORE NOT A	ATA FOR AN IS FORBID- IDUT WRITTE LATION FROM ATION, INC. EGOING DOE: APPLY TO ER PARTS.	-001	1 REQ'D PER ASSY	41	11228-000-004 A MOL		XXX.±.010 ANGLES ±.1/2	ENGR. HEAT TREAT FINISH		A	Era A	viation, Inc.	DWG. NO. 41228-500-0	003 B